

Date: Monday, 11/08/2008 2:12:16 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: SLIDING BLOCK	
Job Number	: 41118		Part Number	: D38091	
Estimate Number	: 13536		Drawing Number	: D3809 PREL Rev. A / 08-10-07	
P.O. Number	:		Project Number	: N/A	
This Issue	: 11/08/2008	S.O. No. :	Drawing Revision	: PREL Rev. A	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 18/08/2008 Qty: 12 Um: Each	
Previous Run	:				
Written By	: <u>J.L. 08-11</u>				
Checked & Approved By	:				
Comment	: Est Rev.A nEW iSSUE 08-08-01 JLM		Verified By:DD		

## Additional Product

**PRELIMINARY ISSUE**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRLINB0250X01000	Delrin Bar 0.25" x 1.0"
	Comment: Qty.: 0.1575 f(s)/Unit Total : 1.8900 f(s) Delrin Bar 0.25" x 1.0" BATCH: M108805	J.L 08/08/11
2.0	SHEAR	SHEAR
	Comment: SHEAR Cut Blanks 1.850" long	J.L 08/08/11
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
	Comment: HAAS CNC VERTICAL MACHINING #1	
	1- Mill as per Folio FA770 Rev: A & Dwg D3809 Rev: A	
	2-Deburr per dwg D3809	H.A 08/08/13
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	H.A 08/08/13
5.0	QC8	SECOND CHECK ppf 08.08.20
	Comment: SECOND CHECK	Engineering Approval C.H. 08.08.13

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

U 08.08.20

1

Job Completion



U 08.08.20

POSITIVE RECALL

EFFECTIVE 08/08/11 AUTH JLB

RELEASED MM DATE 08/08/14

4.0 QC 21

08/10/09 JG

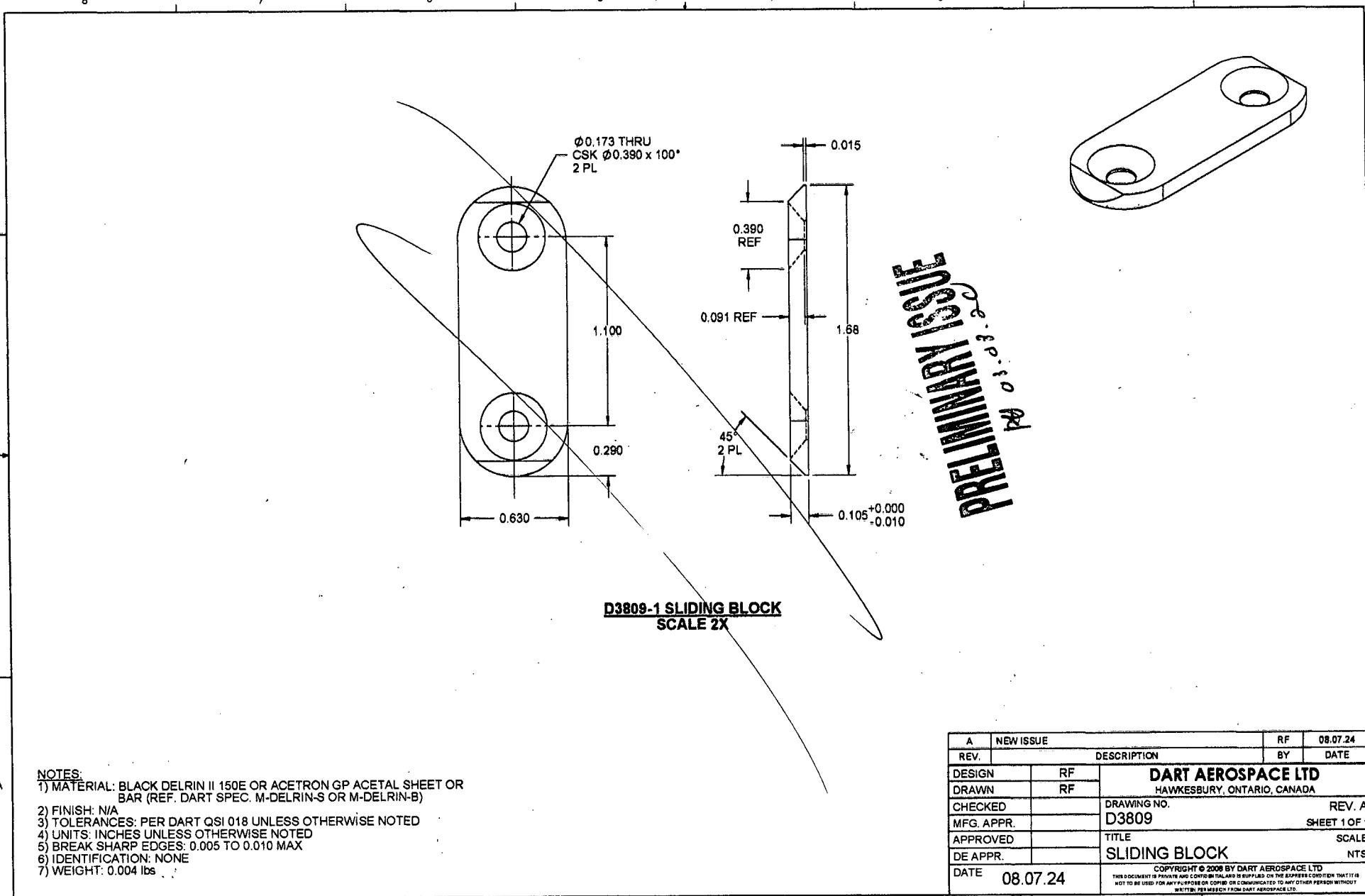
DART AEROSPACE LTD	Work Order:	41119
Description: SLIDING BLOCK	Part Number:	<del>3</del> D38091
Inspection Dwg: D3809-1 Rev: A Pictum		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

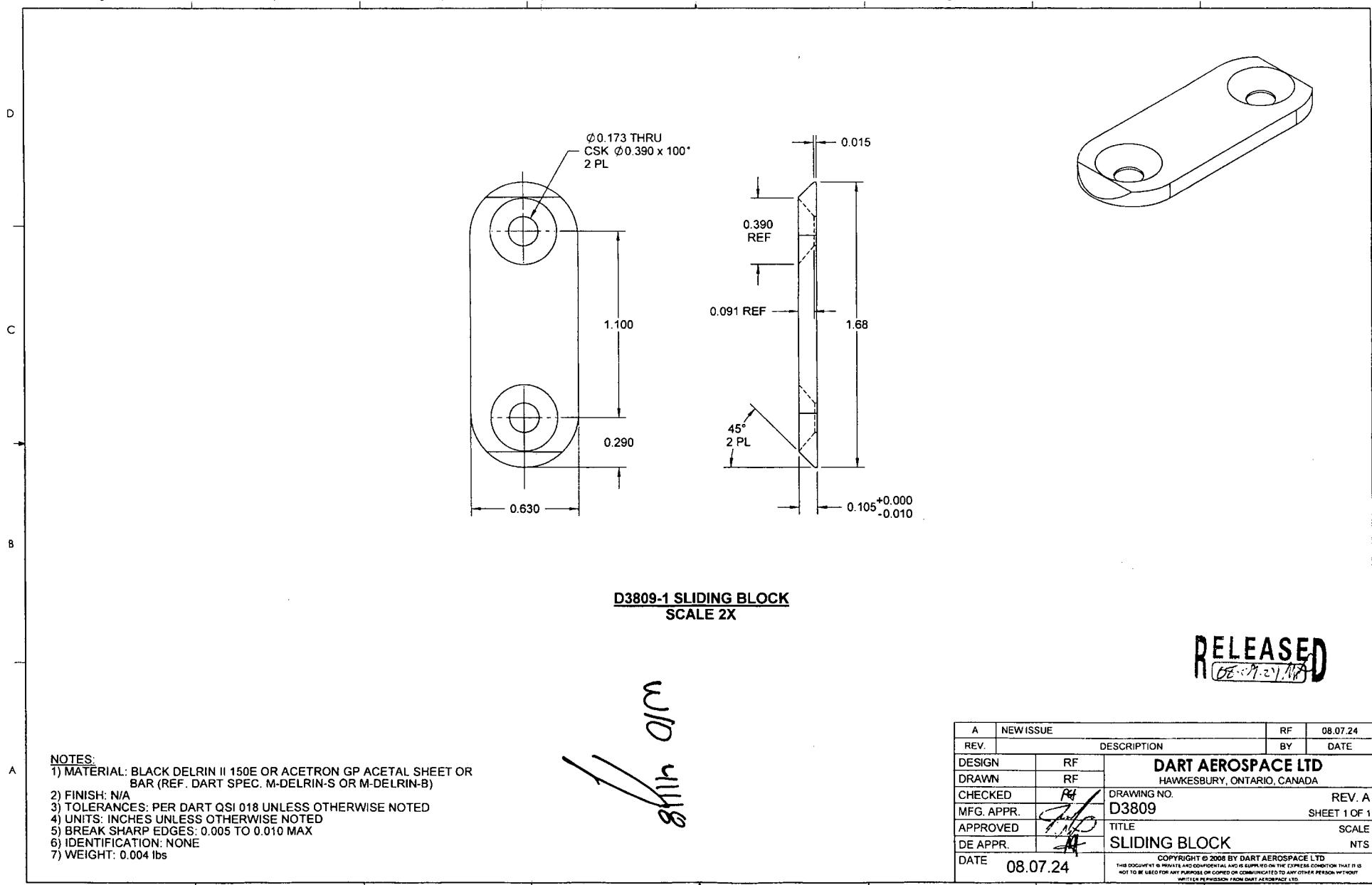
## X First Article      Prototype

Measured by:	J. A	Audited by:		Prototype Approval:	
Date:	08/08/13	Date:	 08-08-13	Date:	08.08.20

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	



8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1